

In the Claims:

Please amend claims 1 and 3 as follows:

1. (Currently Amended) A method of manufacturing a support body for run flat, which comprises pressing a circumferential wall of a tubular blank between inner and outer molding rollers and rotating the inner and outer molding rollers to form at least one circumferentially continuous protruding part on the circumferential wall of the tubular blank to process the tubular blank into an annular shell,

wherein ~~the inner molding roller is a molding roller having the maximum outer diameter that of the inner molding roller~~ is substantially the same as the inner diameter of the tubular blank, and wherein using molding surfaces of the inner molding roller and the outer molding roller in which a protruding curved part and a recess curved part are curved to each other in a reverse relationship and are continuous in the circumferential direction, the circumferential wall of the tubular blank is pressed between the inner molding roller and the outer molding roller.

2. (Original) The method of manufacturing a support body for run flat according to claim 1,

wherein the maximum outer diameter of the inner molding roller is in a range of 95% to 100% of the inner diameter of the tubular blank.

3. (Currently Amended) A device for manufacturing a support body for run flat, which comprises inner and outer molding rollers to press the circumferential wall of a tubular blank between the inner and outer molding rollers that are rotated to form at least one circumferentially continuous protruding part on the circumferential wall of the tubular blank to process the tubular blank into an annular shell,

wherein the inner molding roller and the outer molding roller have molding surfaces in which a protruding curved part and a recess curved part on the respective outer circumferential surfaces are curved to each other in a reverse relationship and are continuous in the circumferential direction, and wherein the maximum outer diameter of the inner molding roller is substantially the same as the inner diameter of the tubular blank.

4. (Original) The device for manufacturing a support body for run flat according to claim 3,

wherein the inner molding roller adopts a structure that allows the roller to be disassembled into a plurality of parts.

5. (Original) The device for manufacturing a support body for run flat according to claim 3,

wherein the inner molding roller adopts a structure that allows the roller to shrink in a radial direction.

6. (Original) The device for manufacturing a support body for run flat according to any one of claims 3, 4 and 5,

wherein the maximum outer diameter of the inner molding roller is set to be as large as 95% to 100% of the inner diameter of the tubular blank.